



Dart Aerospace Ltd.
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D4682-043
Job Sheet 171845



Part No: D4682-043

Job Qty: 5 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/21/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D SHEETS 2,5 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER DWG REV:B DD VERF:JLM IPP REV:D 14.11.24 AS PER DWG REV:C DD VERF:JLM IPP REV:E 15.06.10 AS PER DWG REV:D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	2/20/18	2/20/18	0.00	0.00	Start Up Waterjet		18/03/05 SC
110	Waterjet	5 pcs	2/20/18	2/20/18	0.00	0.76	Waterjet1		18/03/05 SC
120	QC	5 pcs	2/20/18	2/20/18	0.00	0.00	QC2 Waterjet-3		18/03/05 SC
130	QC	5 pcs	2/20/18	2/20/18	0.00	0.00	QC8-5		38
140	Small Fab	5 pcs	2/20/18	2/20/18	1.77	1.22	Small Fab-7		DABO SL
150	QC	5 pcs	2/20/18	2/20/18	0.00	0.00	QC5		38
160	Large Fab	5 pcs	2/20/18	2/20/18	0.00	8.20	Large Fab 7		9-88
170	QC	5 pcs	2/20/18	2/20/18	0.00	0.00	QC9		18-3.28
180	QC	5 pcs	2/20/18	2/20/18	0.00	0.00	QC5		18-3.28
190	SprayPaint	5 pcs	2/21/18	2/21/18	0.00	0.16	Spray Paint		DABO
200	QC	5 pcs	2/21/18	2/21/18	0.00	0.00	QC5		38
210	Packaging	5 pcs	2/21/18	2/21/18	0.00	0.00	Packaging3-2		APR 03 2018
220	QC21-SA	5 Ea	2/21/18	2/21/18	0.00	0.00	QC21		APR 03 2018

RockGuard BATCH #138819

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	6.5500 sf (1.31 ea)	90-Start up Operation	
D4682-9	Wearplate Shim	5 Ea (1 ea)	160-Large Fab	

5042197

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	7	47	0
160-Large Fab	D4682-9	5	0	0

* Write FWD on wearplate

Part Specifications

Specifications could not be found.



Container No: S047708



Part: D4682 - 043

Job No: 171845

Serial No/Batch: S047708

Revision:

Inspector:

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Date: 03/05/18

